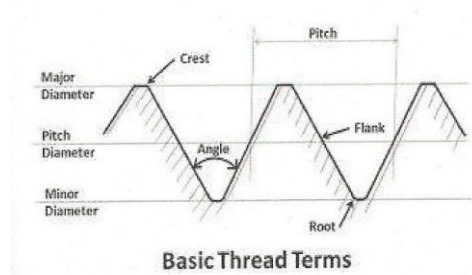




IVAN Fasteners

1535 Meyerside Dr
Mississauga, Ont.
905-696-0689



Fine Thread Series - UNF

Nominal Size and Threads Per In.	Basic Pitch Dia.	Section at Minor Dia.	Tensile Stress Area
	In.	Sq in.	Sq in.
0 - 80	0.0519	0.00151	0.0018
1-72	0.064	0.00237	0.00278
2-64	0.0759	0.00339	0.00394
3-56	0.0874	0.00451	0.00523
4-48	0.0985	0.00566	0.00661
5-44	0.1102	0.00716	0.0083
6-40	0.1218	0.00874	0.01015
8-36	0.146	0.01285	0.01474
10-32	0.1697	0.0175	0.02
12-28	0.1928	0.0226	0.0258
1/4-28	0.2268	0.0326	0.0364
5/16-24	0.2854	0.0524	0.058
3/8-24	0.3479	0.0809	0.0878
7/16-20	0.405	0.109	0.1187
1/2-20	0.4675	0.1486	0.1599
9/16-18	0.5264	0.189	0.203
5/8-18	0.5889	0.24	0.256
3/4-16	0.7094	0.351	0.373
7/8-14	0.8286	0.18	0.509
1-12	0.9459	0.625	0.663
1-1/8 - 12	1.0709	0.812	0.856
1-1/4 - 12	1.1959	1.024	1.073
1-3/8 - 12	1.3209	1.26	1.315
1-1/2 - 12	1.4459	1.521	1.581